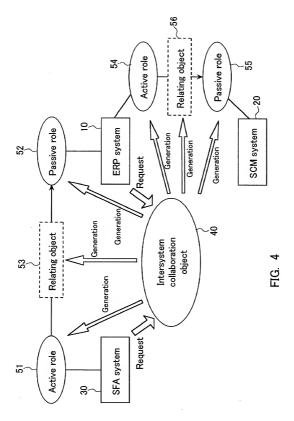
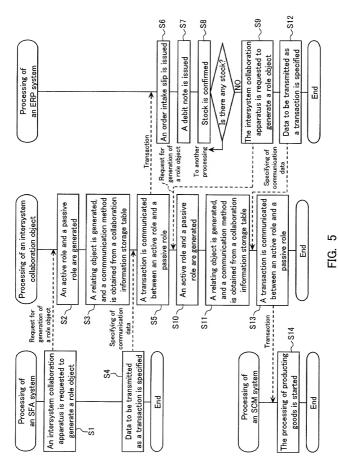


FIG. 2

Path	Communication method
SFA → ERP	Real
ERP → SCM	Delayed batch

FIG. 3





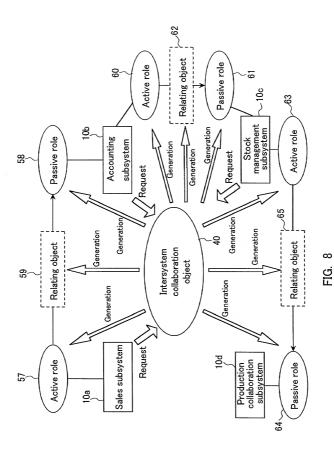
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Attribute	Update	Data	Attribute	Update	Data
tag T ₁	flag F ₁	part D ₁	tag T ₂	flag F ₂	part D_2 (

FIG. 6

Path	Communication method
SFA → ERP	Real
ERP → SCM	Delayed batch
Sales Accounting subsystem	Real
Accounting Stock management subsystem Subsystem	Real
Stock managementProduction collaboration subsystem subsystem	Batch

FIG. 7



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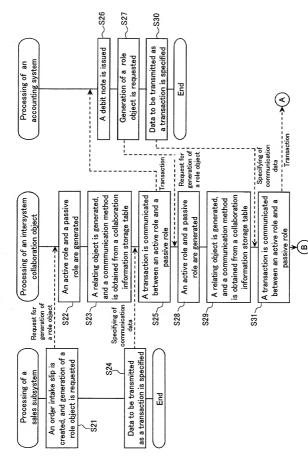
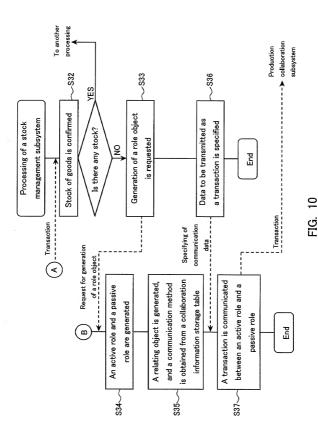


FIG. 9



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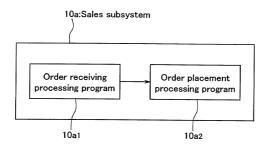
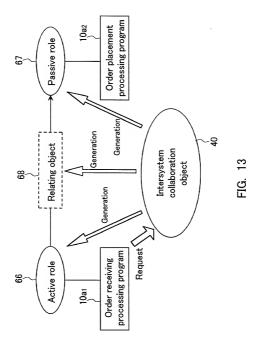


FIG. 11

Path	Communication method
Order receiving processing program Order placement processing program	Real

FIG. 12



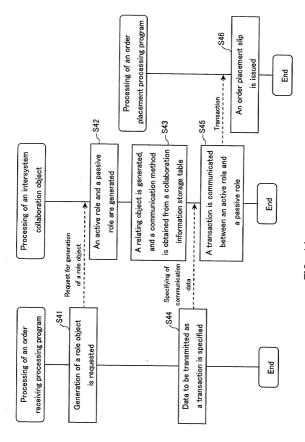


FIG. 14

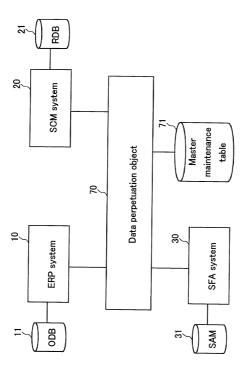


FIG. 15

Path	Communication method
ERP → SCM	Real
SCM→ SFA	Delayed batch

FIG. 16

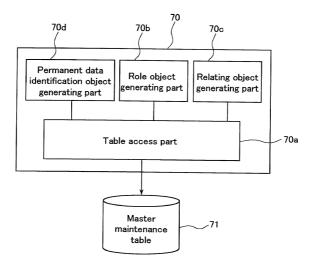


FIG. 17

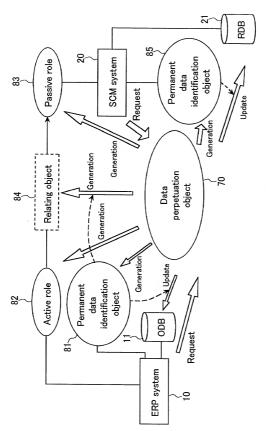


FIG. 18

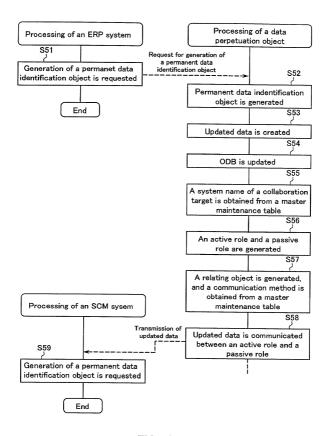


FIG. 19